



Position Paper Installation of PEX Fittings Within and Under Concrete Slabs

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Position

Inherent in the intended applications of plumbing and hydronic heating, fittings for crosslinked polyethylene (PEX) tubing are intended to be installed in access-restricted locations such as within walls, above ceilings, and within or under poured concrete slabs.

Thanks to the flexible nature of PEX tubing, most PEX systems need not be designed using an abundance of fittings or joints. However, when joints are required within such locations, including those embedded within concrete slabs either for repair purposes or as per design (e.g., hydronic heating/cooling distribution headers), the Plastic Pipe Institute (PPI) supports the position of PEX tubing and fitting manufacturers that permit such installations. Installation of fittings within or under concrete slabs must be strictly in accordance with the manufacturer's instructions. PPI also promotes pressure testing of piping systems per local code requirements and per manufacturer's instructions prior to embedding them within or under concrete slabs.

The PPI promotes the removal of code restrictions against such installations, allowing individual manufacturers the right to recommend this practice where deemed appropriate.

Background

As verified by the stringent requirements of international product standards ASTM F877¹ and CSA B137.5², among others, fittings intended for use with crosslinked polyethylene (PEX) tubing are stronger than the tubing itself and are designed to withstand extreme temperatures, pressures, thermocycles, and other exposures. For instance, fittings for PEX tubing are pressure-rated for sustained pressure of 100 psi at 180°F (690 kPa at 82°C) and are performance-tested to verify no leakage within 1,000 thermocycles between 60°F and 180°F.

Examples of specific PEX fitting standards are ASTM F1807, F1865, F1960, F2080, F2159, and F2735. Each of these designs are tested to the identical performance requirements of F877 and B137.5. Fittings tested and certified to these standards demonstrate a high level of reliability, performance, and longevity.

¹ ASTM F877 "Standard Specification for Crosslinked Polyethylene (PEX) Hot- and Cold-Water Distribution Systems" published by ASTM International, West Conshohocken, PA

² CSA B137.5 "Crosslinked Polyethylene (PEX) Tubing Systems for Pressure Applications" published by CSA Group, Toronto, ON